

**IC600BF817**  
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**Ge Series Six 6**  
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In Stock! Type B Thermocouple Input Module (8 points) IC600BF  
IC600B

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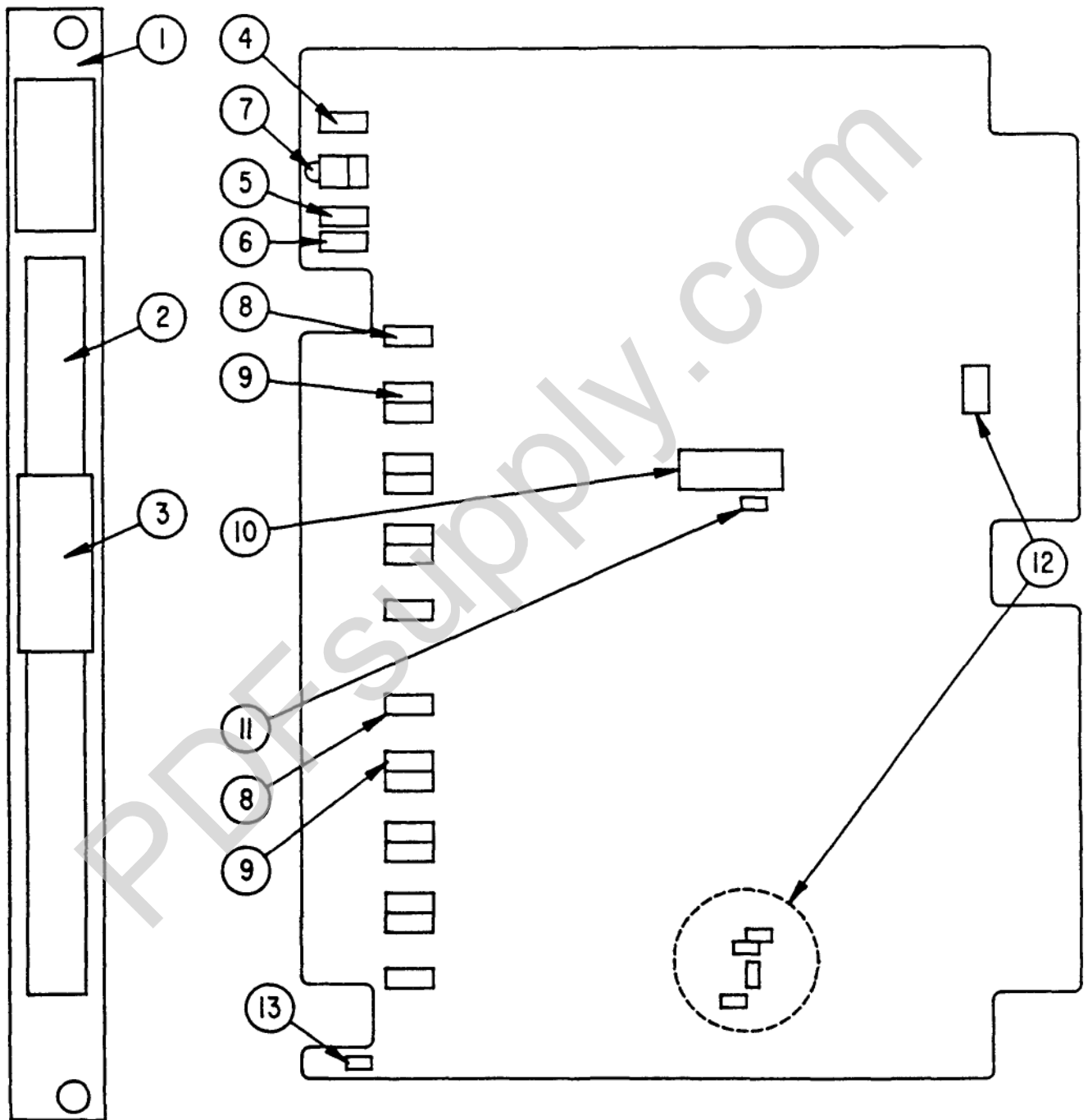


FIGURE 2. USER ITEMS (Part 1 of 2)

- ① Faceplate
- ② User Connector Block
- ③ Cold Junction Compensation Element
- ④ A/D Reference ADJ Refer to Calibration section.
- ⑤ Output Offset ADJ (Ch 5-8).
- ⑥ Output Offset ADJ (Ch 1-4).

- ⑦ Board OK LED:
  - OFF: If module has failed board diagnostics
  - ON: No module-level errors detected by board diagnostics
- ⑧ Offset ADJ Pots 1-8: Adjust voltage offsets for circuits 1-8, respectively. (Refer to Calibration section.)
- ⑨ GAIN ADJ Pots 1-8: Adjust voltage gains for inputs 1-8, respectively. (Refer to Calibration section.)
- ⑩ Configuration DIP switch: (Refer to the following chart).

Function	DIP SWITCH							
	Group 1 (Inputs 1-4)				Group 2 (Inputs 5-8)			
	①	②	③	④	⑤	⑥	⑦	⑧
Type J T/C	ON	ON	ON	ON	ON	ON	—	—
Type K + T/C	OFF	OFF	OFF	OFF	OFF	OFF	—	—
Type S T/C	ON	OFF	ON	ON	OFF	ON	—	—
Type T T/C	OFF	OFF	ON	OFF	OFF	ON	—	—
Type B	ON	OFF	OFF	ON	OFF	OFF	—	—
Type E	ON	ON	OFF	ON	ON	OFF	—	—
Type R	OFF	ON	OFF	OFF	ON	OFF	—	—
4-Channels (1-4)	—	—	—	—	—	—	ON	—
8-Channels (1-8)	—	—	—	—	—	—	OFF	—
°C	—	—	—	—	—	—	—	ON
°F	—	—	—	—	—	—	—	OFF

⑪ Data Format Jumper

Function	Jumper Setting
Sign Magnitude	57-58
2's Complement	56-57

⑬ RUN/Calibrate Jumper

Function	Jumper Setting
RUN	1 - 2
Calibrate	2 - 3

⑫ Sample Rate Jumpers: The factory-set sample rate provides Normal Mode Rejection (NMR) of 86dB at either 50 or 60 Hz line frequencies where NMR is of lesser importance, the sample rate can be increased.

LINE FREQUENCY	SAMPLE/ SEC	JUMPERS
50 Hz	12.5	43-44, 45-46 50-51, 69-70
	25	43-44, 46-47 49-51, 68-69
60 Hz	15	42-43, 45-46 48-50, 51-52 69-70
	30	42-43, 46-47 48-49, 51-52 68-69

FIGURE 2. USER ITEMS (Part 2 of 2)

**INSTALLATION**

The Thermocouple Input module can be installed in an I/O rack or in a Model 60 CPU rack. Before installing this module, set the dual-in-line-package (DIP) switches immediately behind the card slot on the rack backplane to reserve a group of 32 consecutive bits in the appropriate Input Status Table of the CPU. For specific DIP switch settings, refer to Figure 3.

Use the extraction/insertion tool furnished with the Series Six CPU to remove or install the circuit board. With the board in place in the rack, guide the faceplate over the circuit board so that proper contact is made.

Then, secure the faceplate to the rack using the thumb-screws at the top and bottom.

Refer to Figure 4 (next page, left side) for typical user input connections. The connections to channel 1 (+1, -1) indicate a floating thermocouple; the connections to channel 2 (+2, -2) indicate a grounded thermocouple. Either connection can be used on any of the eight channels. Shielded wire may not be required for short distances. CJ1 through CJ4 are terminals for the Cold Junction Compensation Element. Table 2 (below) provides ANSI standard color codes and thermocouple polarities.

INPUT NUMBER	DIP SWITCH POSITION					INPUT NUMBER	DIP SWITCH POSITION					INPUT NUMBER	DIP SWITCH POSITION				
	7	6	5	4	3		7	6	5	4	3		7	6	5	4	3
1- 32						353-384	X	X	X	X	705-736	X	X	X			
33- 64				X		385-416	X	X			737-768	X	X	X	X		
65- 96			X			417-448	X	X	X		769-800	X	X				
97-128			X	X		449-480	X	X	X		801-832	X	X		X		
129-160		X				481-512	X	X	X	X	833-864	X	X	X			
161-192		X	X			513-544	X				865-896	X	X	X	X		
193-224		X	X			545-576	X		X		897-928	X	X	X			
225-256		X	X	X		577-608	X		X		929-960	X	X	X	X		
257-288	X					609-640	X		X	X	961-992	X	X	X	X		
289-320	X		X			641-672	X	X			993-1024 } (NOT USED)	X	X	X	X		
321-352	X	X			673-704	X	X	X	X								

**X** = Switch in OPEN Position (Depressed to the Left)  
 Switches No. 1 and No. 2 should be in CLOSED Position

FIGURE 3. DIP SWITCH SETTINGS

TABLE 2. THERMOCOUPLE POLARITIES

THERMOCOUPLE TYPE	MATERIAL	POLARITY	ANSI COLOR CODE
J	Iron	+	White
	Constantan	-	Red
K+	Chromel	+	Yellow
	Alumel	-	Red
S	Platinum/10% Rhodium	+	Black
	Platinum	-	Red
T	Copper	+	Blue
	Constantan	-	Red
B	Platinum/30% Rhodium	+	Gray
	Platinum/6% Rhodium	-	Red
E	Chromel	+	Purple
	Constantan	-	Red
R	Platinum/13% Rhodium	+	Black
	Platinum	-	Red

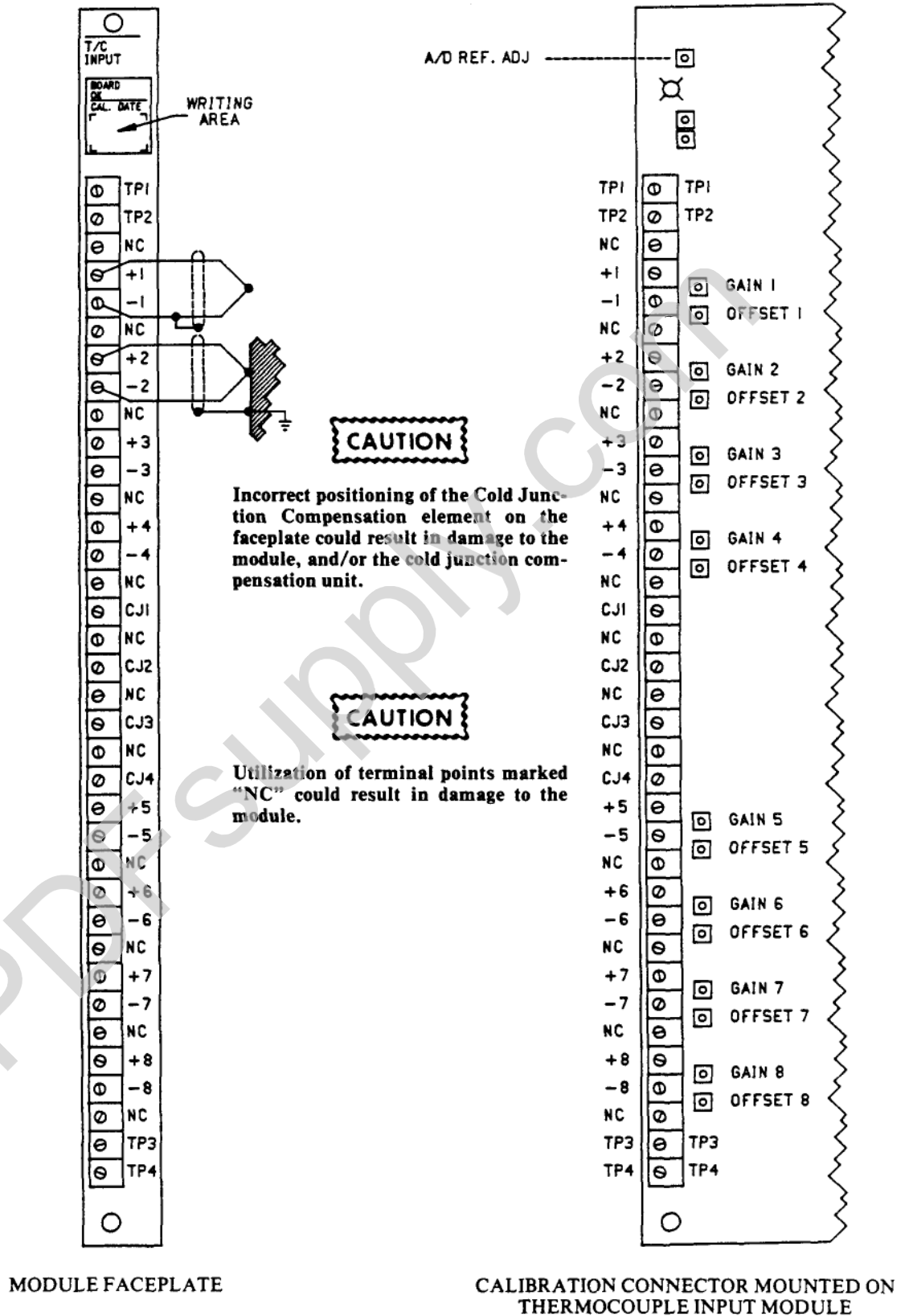


FIGURE 4. USER CONNECTIONS

DATA FORMAT

The Thermocouple Module requires four consecutive, 8-bit, input address bytes to transfer data to the CPU. Data from a single T/C Input Channel is transferred with every I/O scan. The module automatically indexes to the next channel after it is read. This action is independent of the input sampling rate. (The Series Six CPU can strobe

this module every 80 usec for up to 8 scans. It then must allow the module to return to its data sampling routine for 20 usec before reading the input points again.) The 32 bits that constitute the input address bytes are described below. All 32 bits are displayed in the Input Status Table.

- Bits 1-8: Channel Number: 8-bit binary number giving the number of the channel (0 - 7) being read. It consists of three significant bits (bits 1-3) and five leading zeroes (bits 4-8).
- Bit 9: Valid Data: HIGH if the data is valid, LOW if the data is invalid. (Invalid data could indicate: ambient temperature at Cold Junction Compensation module is less than 0°C or greater than 60°C; or data in process of being updated when I/O request occurs.)
- Bit 10: (Unused)
- Bit 11: Open Thermocouple: (Synchronous with channel number.)
- Bit 12: Sign of data bit. (Sign Plus Magnitude only).
- Bit 13: Board OK: HIGH if OK light is on. LOW if OK light is off. (Refer to Figure 2, User Item, No. 7).

- Bit 14: Underrange: HIGH if input level is at or below the low end of the module range; LOW otherwise. The underrange values are in °F:
  - Type J < -346
  - Type K+ < -350
  - Type S < +32
  - Type T < -454
  - Type B < +410
  - Type E < -454
  - Type R < -58
- Bit 15: Overrange: HIGH if input level is at or above the high end of the module range; LOW otherwise. Refer to Figure 1 for overrange values.
- Bit 16: Heartbeat: Changes state each time card is read.
- Bits 17-28: Data: The 12 bits of temperature data. Bit No. 17 is the least significant bit (LSB).
- Bits 29-32: These four bits function as sign extension for 2's sign plus format; they are zeros (four) in 2's complement format.

TABLE 3. INPUT STATUS TABLE

SIGN				TEMPERATURE														STATUS								CHANNEL NUMBER							
32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1		
Z's COMP SIGN BITS = 1 + = 0				D	D	D	D	D	D	D	D	D	D	D	D	D	H	O	U	B	S	O	N	V	Z	Z	Z	Z	Z	C	C	C	
				A	A	A	A	A	A	A	A	A	A	A	A	A	E	V	N	O	I	P	O	A	E	E	E	E	E	H	H	H	
				T	T	T	T	T	T	T	T	T	T	T	T	T	A	R	D	A	G	P	N	L	R	R	R	R	R	A	A	A	
				A	A	A	A	A	A	A	A	A	A	A	A	A	T	R	R	R	N	E	U	I	O	O	O	O	O	N	N	N	
OR				B	B	B	B	B	B	B	B	B	B	B	B	B	T	B	B	B	T	H	S						N	N	N		
SIGN PLUS MAG = ALL ZEROS				I	I	I	I	I	I	I	I	I	I	I	I	I	H	E	O	I	H	E	D						N	N	N		
				T	T	T	T	T	T	T	T	T	T	T	T	T	E	R	R	T	E	R	A						N	N	N		
																	A	A	O										N	N	N		
																	N	R	R										N	N	N		
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CALIBRATION PROCEDURE

Required equipment:

- Voltmeter 4 digit
- Voltage source - resolution to 1 mv.
- Calibration connector (IC600MA508A)

Calibration of the Thermocouple Module should be performed every six months. For maximum accuracy the card should be calibrated at the normal ambient temperature which occurs in operation. Allow the thermocouple card to warm up for one hour before calibration.

1. Loosen the thumbscrews and remove the faceplate, taking case not to disturb the field wiring. Move the RUN/CAL jumper to the calibrate position (2 to 3). Refer to Figure 2, User Item No. 13. Place the calibration connector (P/N IC600MA508A) on the thermocouple board.
2. A/D Reference trim, (Refer to Figure 4, right side.) Place the (+) lead of the voltmeter on TP2 and the (-) lead on TP3. Adjust the A/D reference potentiometer to obtain a voltmeter reading of 2.048 volts.
3. Offset trim. In Figure 4, the offset adjustment potentiometers for channels 1 to 8 are labeled Offset 1 to Offset 8, respectively.

Gain trim. In Figure 4, the gain adjustment potentiometers for channels 1 to 8 are labeled Gain 1 to Gain 8, respectively.

For each channel (1-8) adjust the offset potentiometer, then the gain potentiometer, as follows:

- a. Connect the (+) lead of the voltmeter to TP1 and the (-) lead of the voltmeter to TP3.
  - b. Connect the (+) and (-) leads of the voltage source to the (+) and (-) inputs, respectively, of the channel to be calibrated.
  - c. Set the voltage source to 0.000 volts.
  - d. Adjust the appropriate offset potentiometer to obtain a reading of 0.000 volts on the voltmeter.
  - e. If the thermocouple card is type J or K, set the voltage source to 0.050 volts; if the card is type S, T, B, or R, set the voltage source to 0.025 volts; if the card is type E or K+, set the voltage source to 0.100 volts.
  - f. Adjust the appropriate gain potentiometer to obtain a reading of 4.000 volts on the voltmeter.
4. Remove the calibration connector. Place the RUN/CAL jumper in the run position (1 to 2). Refer to Figure 2, User Item No. 13. Replace the faceplate, taking case not to disturb field wiring.
  5. Mark the calibration date on the faceplate lens in the space provided.

ORDERING INFORMATION \*

Module	Circuit Board and Faceplate	Circuit Board Only	Faceplate
Type J	IC600BF813A	IC600YB813B	*IC600FP813A
Type K+	IC600BF814A	IC600YB814B	*IC600FP813A
Type S	IC600BF815A	IC600YB815B	*IC600FP813A
Type T	IC600BF816A	IC600YB816B	*IC600FP813A
Type B	IC600BF817A	IC600YB817A	*IC600FP813A
Type E	IC600BF818A	IC600Y08-8A	*IC600FP813A
Type R	IC600BF819A	IC600YB819A	*IC600FP813A

Calibration Connector

IC600MA508A

Cold Junction Compensation Element is included with the faceplate assembly IC600FP813A.

CATALOG NUMBER REVISION SUFFIX

The equipment listed above having the catalog numbers shown and the same equipment having a higher alpha suffix is designed for listing by UL for use as auxiliary control devices. The equipment is a direct replacement for equipment having the same catalog number but a lower alpha suffix.

The UL symbol on the nameplate means the product is listed by Underwriters Laboratories Inc. (UL Standard No. 508, Industrial Control Equipment, subsection Electronic Power Conversion Equipment.)

For further information, contact your local GE Fanuc sales office.

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